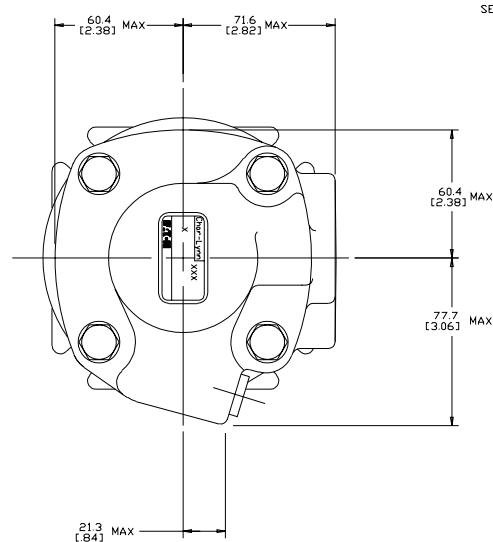


REV	REVISION	BY	DATE	ECN
A	ENGINEERING RELEASE	SDR	2-8-92	21551
E	REVISED FOR ASSY STACK UP	SKS	07-21-99	M76462
F	-1(X7A) ADDED NOTE (3)-(2) DRAWING UPDATED TO ASME Y14.5M-1994 STANDARD	ABH	10-03-13	M90645

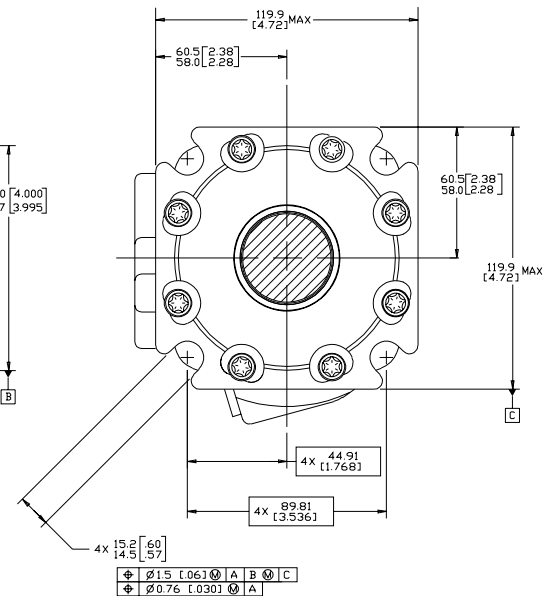
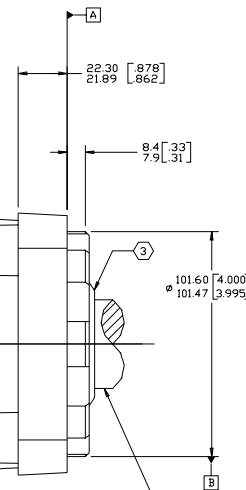


SEE PORT INSTALLATION

PORT A

PORT B

SEE SHAFT INSTALLATION



NOTE

1 ROTATION:
STANDARD; WHEN FACING SHAFT END OF MOTOR, SHAFT TO ROTATE;
CLOCKWISE WHEN PORT "A" IS PRESSURIZED
COUNTERCLOCKWISE WHEN PORT "B" IS PRESSURIZED

REVERSE; WHEN FACING SHAFT END OF MOTOR, SHAFT TO ROTATE;
CLOCKWISE WHEN PORT "B" IS PRESSURIZED
COUNTERCLOCKWISE WHEN PORT "A" IS PRESSURIZED

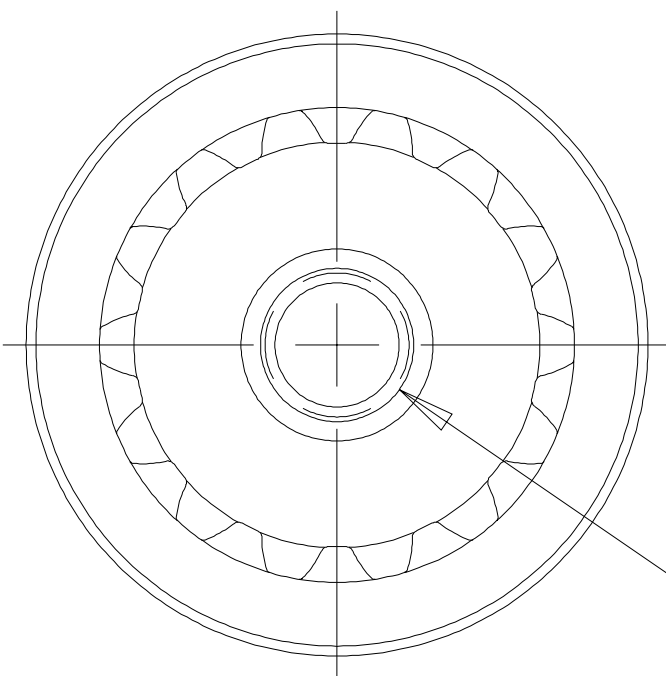
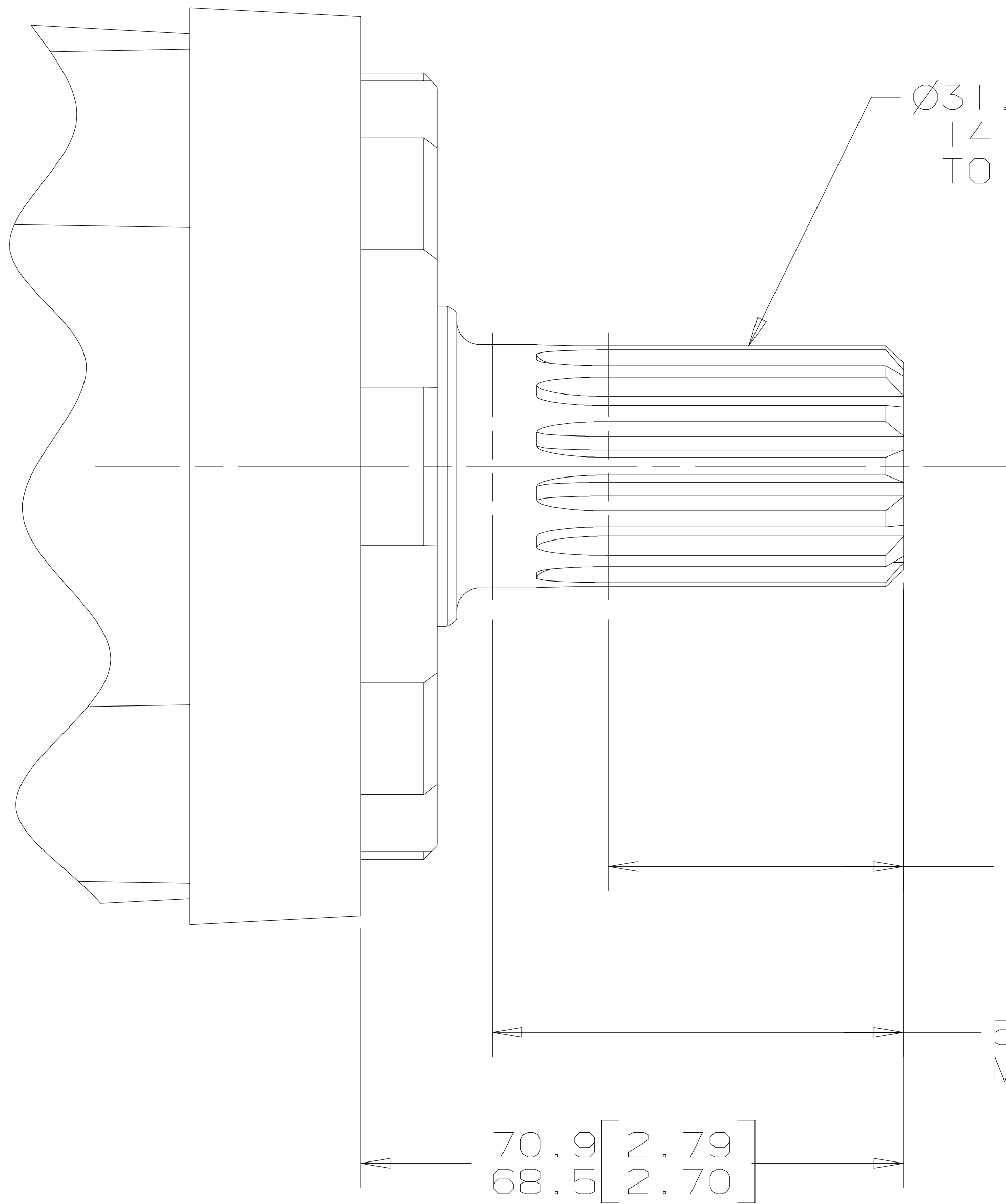
2 MOUNTING TYPE: AB
STANDARD, 4 BOLT, 101.60 [4.000] PILOT DIA.
14.7 [.58] SLOTS ON 127.00 [5.000] DIA.
BOLT CIRCLE, "SAE B"

(3) SEAL GUARD APPLICABLE IF INDICATED ON PART LIST

UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN MILLIMETERS (INCHES) TOLERANCES FINISHES UNSPECIFIED HATCH ARE METALLURGY UNSPECIFIED DRAFT ANGLES ARE B SIZE		REVIEWED FOR CLASSIFICATION PER ESP -042 DRAWING BASED ON ASME Y14.5M-1994 EATON CORPORATION - CONFIDENTIAL AND PROPRIETARY NOTICE TO PERSONS RECEIVING THIS DRAWING THIS DRAWING IS THE PROPERTY OF EATON CORPORATION IT IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM DATE: 10/03/13 BY: ABH FOR: EATON CORPORATION PROJECT: 4000 MOTOR INSTALLATION SCALE: 1/1 SHEET: 1 OF 1	
4X 15.2 [60] [4.5] [57] 4X 15.2 [60] [4.5] [57] 4X 15.2 [60] [4.5] [57] 4X 15.2 [60] [4.5] [57]		4X 44.91 [1.768] 4X 89.81 [3.536] 4X 15.2 [60] [4.5] [57] 4X 15.2 [60] [4.5] [57]	

SYM	REVISION	BY	DATE	ECN
A	ENGINEERING RELEASE	SDR	2-8-92	21551
B	70.9/68.5 [2.79/2.70] WAS 71.7/68.5 [2.82/2.70]	AGJ	5-17-04	47918
C	MOUNTING TYPE WAS "B"	SSD	1-24-07	0002527

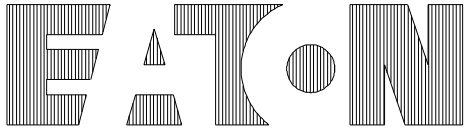
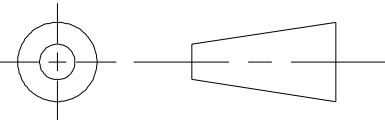
- A -



.375-16UNC-2B
18.7 [.74] MIN FULL THREAD

NOTE

- 1 MOUNTING TYPE: OPTION AB
- 2 OUTPUT SHAFT: OPTION 03

UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES ☐ MILLIMETERS [INCHES] ☒ TOLERANCES .X ±---- .XX ±REF .XXX ±ONLY < ---- UNSPECIFIED RADII ARE UNSPECIFIED DRAFT ANGLES ARE DRAWING FORMAT CADD ☒ MANUAL ☐	DRAWING BASED ON ANSI Y14.5M-1982		
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	DRAWN BY/DATE SDR 4/9/92	MATERIAL/HEAT TREAT	
	CHECKED BY/DATE		
	ENGRG BY/DATE	TITLE 4000 SERIES MOTOR SHAFT INSTALLATION	
	METALLURGY BY/DATE		
	 THIRD ANGLE PROJECTION	MICROINCHES ☒ MICROMETERS [MICROINCHES] ☐	NUMBER A-606-003
		ARITHMETICAL AVERAGE ☒	SCALE 1/1
	DO NOT SCALE	ARITHMETICAL AVERAGE ☒	SHEET 1 OF 1